Print settings: Quad-Ex improved single leg

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| Support |  |
| Supports | For support enforcers only |
| Generate support material | Ticked off |
| Interface pattern | Rectilinear |
| Pattern spacing | 4 mm |
| Overhang threshold | 45 degrees |

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| Print settings |  |
| Infill – servo horn extensions, link, hip holder | 40 % |
| Infill rest leg components | 15-20% |
| Infill pattern | Gyroid |
| Outer wall | Thicker – refer to original Quad-Ex documentation |